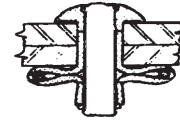


Sec. 14

AUVECO KLAMP-TITE RIVET

Largest Blind Head
 Mandrel Breaks Flush With Top Of Rivet Head Anywhere Within Grip Range.
 Fills Hole Tightly, High Clamp-Up, Water Tight Capability, Fully Cored



Material: Rivet 5056 Aluminum, Mandrel -7075 Aluminum
 Finish: Wax (Do Not Remove)

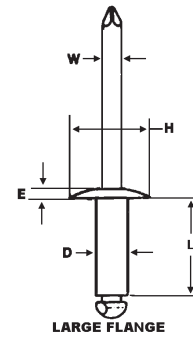
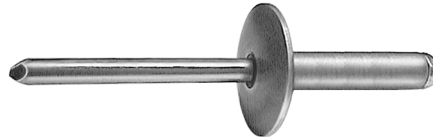
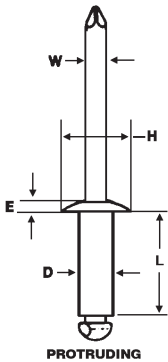
Structural - Self Plugging
 Head Style - Protruding

Note: For use with pneumatic tool using (13808-3/16") and (13809-1/4") nose pieces on page 242.



Auveco Part No.	Unit Pkg.	Rivet Dia.	Grip Range	Hole And Drill Size	Mand. Dia.	Rivet Dia.	Head Dia.	Head Thick	Rivet Length Max.
13766	50	3/16	3/64"-1/4"	.204-.209 (#5)	.103	.200	.445	.088	.890
13767			3/16"-3/8"						.985
13768			3/8"-9/16"						1.045
13769	25	1/4	3/64"-1/4"	.252-.262 (F)	.136	.245	.560	.113	.920
13770			3/16"-3/8"						1.045

BLIND TACKING RIVETS



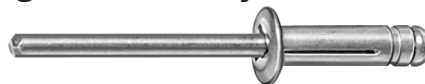
Nom. Rivet Dia.	Hole Size And Drill Number	W Mand. Dia.	D Rivet Dia.	Protruding Head		Large Flange Head	
				H Head Dia.	E Max.	H Head Dia.	E Max.
1/4"	.257-.261 (F)	.151	.250	.500	.080	.750	.107

Steel Rivet -Plated
 Steel Mandrel -Coated

Non-structural -Break mandrel rivets
 Conform to IFI-114 Standards

Auveco Part No.			Head Style	Rivet Dia.	Grip	Rivet Length L
Unit Package						
25	50	100	Large Flange	1/4"	1/8"-1/4"	1/2"
13793						
13781	13782		Protruding	1/4"	1/4"-3/8"	5/8"
13796			Large Flange	1/4"	1/2"-5/8"	13/16"

Large Secondary Head Rivets



Rivets that fasten securely into thick and thin materials.
 Will pull soft or brittle materials. Can be used in an oversized hole.

Auveco Part No.	Head (Flange) Type & Diameter	Rivet Dia.	Grip Range	Rivet Length Excluding Flange	Unit Pkg.
Aluminum Rivet, Aluminum Mandrel					
17471*	Dome	5/16"	1/8"	5/64"-3/8"	25
19062	Dome	5/16"	5/32"	0-1/4"	25

* Not A Split Type